



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

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D350-616-015
Job Sheet 184637



Part No: D350-616-015

Job Qty: 2 ea

Part Name: Deck Plate



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/15/18

Job Tracking No:

Due Date: 10/22/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV H IPP Rev:C Removed Manufacturing 05-12-05 JLM IPP Rev:D Add D3494-1 05-12-05 JLM IPP rev E added parts per NCR 08-041 08.04.30 EC verified by: DD IPP Rev:F 08-12-10 rev.E as per dwg DD verified by:ec IPP REV:G 13.04.03 PER IIN REV:F DD VERF:JLM IPP REV:H 13.05.21 AS PER DWG REV.G DD VERF:JLM IPP REV:H 16.04.19 NOW @ CHG005 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier			
90	Start up Operation	2 Ea	10/22/18	10/22/18	0.00	0.00	Start Up Stores/Pkg-2	DAS 6-89	6	OCT 19 2018
110	Packaging	2 pcs	10/22/18	10/22/18	0.00	0.00	Packaging1-3	DAS 6-89	6	OCT 19 2018
120	QC	2 pcs	10/22/18	10/22/18	0.00	0.00	QC4	69 9-89	9	OCT 22 2018
130	Packaging	2 pcs	10/22/18	10/22/18	0.00	0.00	Packaging3-1	9-89	69	OCT 22 2018
135	DC	2 pcs	10/22/18	10/22/18	0.00	0.00	DC	9-89	21	OCT 22 2018
140	QC21-FG	2 Ea	10/22/18	10/22/18	0.00	0.00	QC21	9-89	21	OCT 22 2018



Container No: S119889



Part: D350-616-015

Job No: 184637

Serial No/Batch: S119889

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH96 -- 10 Issue 3, FAA STC SR004051

Dart Aerospace Ltd.
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CANADA
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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2344	Deck Plate Aft	2 Ea (1 ea)	90-Start up Operation	5085189
D2348	Wearplate (Key Way)	8 Ea (4 ea)	90-Start up Operation	5083565X4 50 64670X1
D2353	Stiffener	2 Ea (1 ea)	90-Start up Operation	5055001
D2364	Deck Plate Fwd	2 Ea (1 ea)	90-Start up Operation	5107532
D2365	Wearplate Pip Pin	4 Ea (2 ea)	90-Start up Operation	5071106
D2369-1	Locator Plate	2 Ea (1 ea)	90-Start up Operation	5081088
D2369-3	Locator Plate	2 Ea (1 ea)	90-Start up Operation	5087829
D4780-041	Fwd Cover Mounting Bracket Assembly	2 Ea (1 ea)	90-Start up Operation	5063382
D5387-041	Aft Cover Mounting Bracket Assembly	2 Ea (1 ea)	90-Start up Operation	5078783
D5388-1	Stub Cover	2 Ea (1 ea)	90-Start up Operation	5068809
MS20426AD4-5	Rivet	50 Ea (25 ea)	90-Start up Operation	5083538
MS20426AD4-6	Rivet	50 Ea (25 ea)	90-Start up Operation	51138621
MS20426AD5-7	Rivet	12 Ea (6 ea)	90-Start up Operation	5133848
MS20426AD5-8	Rivet	12 Ea (6 ea)	90-Start up Operation	5113699-40
MS20601-AD4W2	Rivet	30 Ea (15 ea)	90-Start up Operation	5119273
MS20601-AD4W3	Rivet	60 Ea (30 ea)	90-Start up Operation	5066193
MS21042L3	Nut	12 Ea (6 ea)	90-Start up Operation	5099592
MS24693-C273	Screw	12 Ea (6 ea)	90-Start up Operation	5034408
MS24693-C48	Screw	44 Ea (22 ea)	90-Start up Operation	5036481
MS35207-263	Screw	16 Ea (8 ea)	90-Start up Operation	5054112x11 508932 6x5
NAS1149D0363J	Washer	26 Ea (13 ea)	90-Start up Operation	5095293

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2344	2	27	0
	D2348	8	59	0
	D2353	2	4	0
	D2364	2	12	0
	D2365	4	21	0
	D2369-1	2	4	0
	D2369-3	2	5	0
	D4780-041	2	7	0
	D5387-041	2	4	0
	D5388-1	2	4	0
	MS20426AD4-5	50	2,106	0
	MS20426AD4-6	50	1,934	0
	MS20426AD5-7	12	1,057	0
	MS20426AD5-8	12	153	0
	MS20601-AD4W2	30	89	0
	MS20601-AD4W3	60	682	0
	MS21042L3	12	2,649	0
	MS24693-C273	12	74	0
	MS24693-C48	44	607	0
	MS35207-263	16	111	0
	NAS1149D0363J	26	1,817	0

Part Specifications

Specifications could not be found.

QTY - 011	QTY - 013	QTY - 015	Part Number	Description
X			D350-616-011	Emergency Litter Kit
1	X		D350-616-013	Deck Plate and Tie Down Kit
	1	X	D350-616-015	Deck Plate Kit
		1	D2344	DECK PLATE (AFT)
		4	D2348	WEAR PLATE (KEY WAY)
		1	D2353	STIFFENER
	1		D2360	LITTER TIE DOWN (LOCKING)
		1	D2364	DECK PLATE (FWD)
		2	D2365	WEAR PLATE (PIP PIN)
		1	D2369-1	LOCATOR PLATE
		1	D2369-3	LOCATOR PLATE
1			D2370-1	LITTER ASSEMBLY
1			D4812-041	PATIENT STOP ASSY (REPLACES D2493)
	1		D3179-041	LITTER TIE DOWN (NON-LOCKING)
		1	D4780-041	FWD COVER MOUNTING BRACKET ASSY
		1	D5387-041	AFT COVER MOUNTING BRACKET ASSY (REPLACES D4779-041)
		1	D5388-1	STUB COVER (REPLACES D4778-1 AND D3494-1)
		25	MS20426AD4-5	RIVET
		25	MS20426AD4-6	RIVET
		6	MS20426AD5-7	RIVET
		6	MS20426AD5-8	RIVET
		15	MS20601AD4W2	BLIND RIVET (or CR9162-4-2)
		30	MS20601AD4W3	BLIND RIVET (or CR9162-4-3)
		6	MS21042L3	NUT (or MS21042-3)
		6	MS24693-C273	SCREW (or MS24693-273)
		22	MS24693-C48	SCREW (or MS24693-48)
		7	MS35207-263	SCREW
		13	NAS1149D0363J	WASHER (or AN960JD10)

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CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED
BY: 
D. SHEPHERD (DE # 02)

DATE: 16.03.11
CERT. NO.: SH96-10
ISSUE NO.: 3

H	D5387-041 AND D5388-1 WERE D4779-041 AND D4788-1; REVISED SHT 3; ADDED TRIM NOTE ON SHEET 10. REASON: PAR15-415 AND PAR15-467.	MB	16.03.11
G	D4812-041 PATIENT STOP ASSY WAS D2493 (SH1), UPDATE WEIGHT AND BALANCE TABLE (SH2), NEW PART/ FIGURE (SH7), REVISE FIGURE (SH 9), ADD OPTION APPLICABILITY NOTE (SH11)	DB	13.04.01
F	REPLACE MMS-D350-616 REF. WITH ICA-D350-616 INCORPORATE DSI 9645	DC	13.03.01
E	MAKE DSI 9310 STANDARD, D3179-041 REPLACES D2350	RF	08.11.07
D	ADD D3494-1 STUB COVER	MB	06.01.19
C	ADD DSI 9112/9117/9130/9236/9310	MB	06.01.10
B	ADD VIEW OF D2493 TO SHEET 9	BW	96.01.09
A	NEW ISSUE	BW	95.02.20
REV.	DESCRIPTION	BY	DATE
DESIGN	BW	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	MB		
CHECKED	ASS	DRAWING NO.	REV. H
MFG. APPR.	N/A	D350-616	SHEET 1 OF 13
APPROVED		TITLE	SCALE
DE APPR.		AS 350/355 LITTER KIT INSTALLATION	NTS
DATE	16.03.11	COPYRIGHT © 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

Change Record

PAGE 1 OF 1

Part Number: D350-616-015

Description: DECK PLATE

[illegible]